



(Pressing Guidelines)

1. Temperature and Pressure

Temp: 250° F - 275° F Varies by press*

Pressure: 40psi - 50psi

2. Pre-Press

Time: 2-5 Seconds

Not always required. Pre-pressing will help flatten your print surface, remove excess moisture, and assist with adhesion on troublesome substrates.

3. Lining up your transfer.

Experienced Decorators have their own trick's, but a simple T-Square is a great tool for those getting started. It can assist with lining up your transfer and assuring a consistent straight placement.

4. Applying the transfer.

Time: 10-13 Seconds

This time may vary for more heat sensitive Fabrics. Always experiment with new Substrates. Hot Peel

5. Hot Peel

Allow 10-15 seconds to cool, then peel the film in one motion, keeping the your hand as close to the garment/pallet as possible.

6. Second Press.

Time: 3-5 Seconds

A second press is necessary to assure proper adhesion and to remove any moisture from your transfer and enjoy.